

HIGH DENSITY POLYETRODUCTTM

— PRODUCT CATALOG ——



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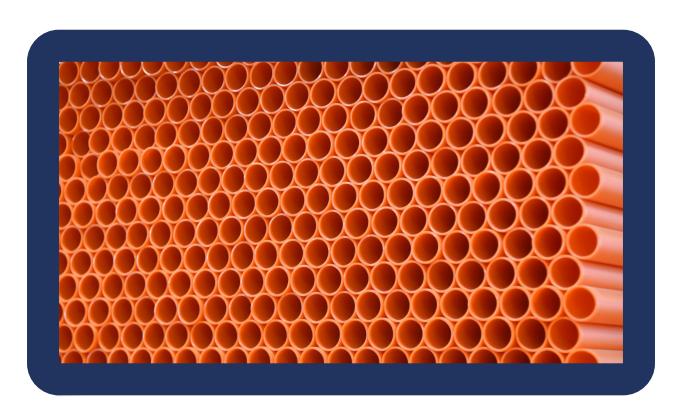
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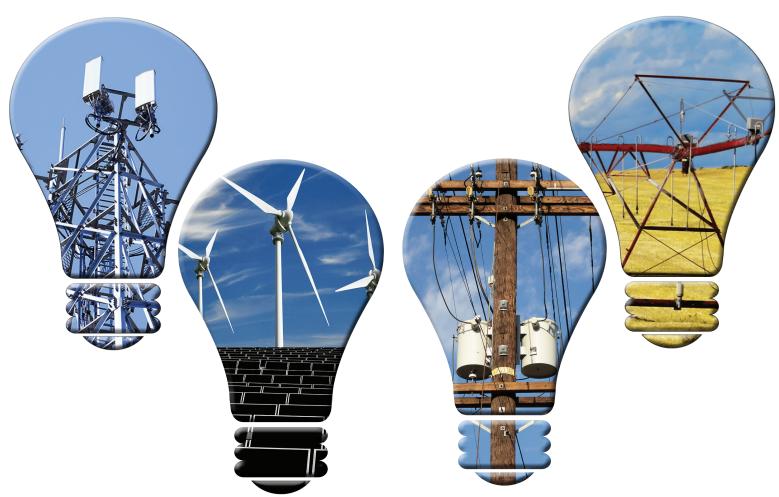
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Dome Cable Markers

Cableguard™





Superior Products for the Telecommunications, Electrical Utility and Data Voice Industries.



About ...





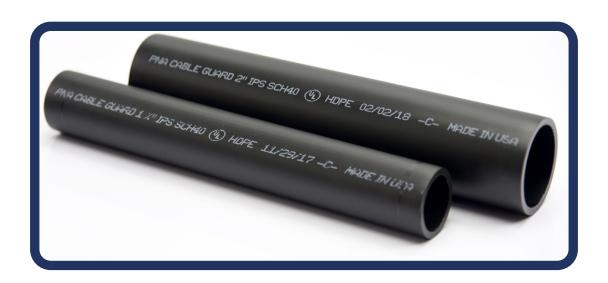








igh Density Polyethylene Duct from Petroflex has been tested and proven under the most severe conditions. From extreme temperatures to abrasive and high tension applications in underground installations, HDPE from Petroflex provides quality and versatility in a wide range of uses. As a smooth and flexible duct for cable, HDPE is unequaled for ease of installation and continuous strength. Manufactured to ASTM D2239, ASTM D2447, ASTM D3035, ASTM D3485, ASTM F2160 and NEMA TC7 Specifications. Selected sizes available with UL mark.





Gainesville, eadquartered in Texas, the Petroflex family was founded by Pete and Susie Shauf in 1983. The company is a leading extruder of HDPE (high-density polyethylene) duct and accessories. Petroflex manufactures high quality products for the irrigation, electric utility, oil & gas, telecommunications, data/voice, renewable energy (wind & solar), and cable television markets. product line includes cable-in-conduit, straight duct, corrugated duct, duct with striping, duct over rope and tape, take apart metal reels, lubricants, couplings & fittings, and cable markers. Our duct is manufactured in sizes ranging from 13mm to 6". Petroflex 's products are sold throughout the United States directly to a

network of wholesale distributors. The manufacturing facilities operate 24 hours a day, seven days a week.





UL LISTED CONDUIT



etroflex Petroduct™ UL listed smooth wall HDPE conduit is ideal for installation of cable in any application. Petroduct smooth wall can also be manufactured with cable installed at the factory.

Features:

- Made from Prime HDPE Pipe Grade Resin
- Smooth inner wall
- Available with pre-installed tape or empty
- Available pre-installed with our cable or yours

Smoothwall III Listed Specifications

- Available pre-lubricated with Petroflex's own ProPull™ Lube
- Sequential footage and UL listed markings every two feet
- Custom print lines available
- Packaged on lightweight steel reels or in coils (minimum orders apply per size)
- Manufactured to ASTM D2447, D3035 (F2160), D1693, D3350, D3485 and NEMA TC7 Specifications
- Listed to UL 651B, UL 1990 Compliant with the latest NEC Article 353
- 2, 3, or 4 colors available paralleled onto one reel as a special order (see reel chart)
- Conforms to NEMA TC-7 Smoothwall Coilable PE Electrical Plastic Conduit



^{*}CS or PS prefix to any part # indicates pre-installed cable in conduit & does not change fit, form or function (i.e. CSP200SCH40UL, PSP150SCH80UL)



Size	Product Part#	Nominal O.D.	Min. I.D.	Mean Wall	Weight LBS/Ft
1.00"	P100EPEC-B	1.315	1.080	0.107	0.1672
	P100SCH40UL	1.315	1.009	0.143	0.2168
	P100SCH80UL	1.315	0.917	0.189	0.2754
1.25"	P125EPEC-B	1.660	1.374	0.133	0.2628
	P125SCH40UL	1.660	1.340	0.150	0.2931
	P125SCH80UL	1.660	1.232	0.201	0.3827
1.50"	P150EPEC-A	1.900	1.630	0.125	0.2871
	P150EPEC-B	1.900	1.579	0.141	0.3417
	P150SCH40UL	1.900	1.570	0.145	0.3500
	P150SCH80UL	1.900	1.452	0.200	0.4630
2.00"	P200EPEC-B	2.375	1.981	0.186	0.5268
	P200SCH40UL	2.375	2.027	0.164	0.4692
	P200SCH80UL	2.375	1.887	0.231	0.6408
2.50"	P250EPEC-B	2.875	2.397	0.226	0.7746
	P250SCH40UL	2.875	2.421	0.215	0.7400
	P250SCH80UL	2.875	2.257	0.293	0.9774
3.00"	P300EPEC-B	3.500	2.919	0.274	1.1437
	P300SCH40UL	3.500	3.016	0.229	0.969
	P300SCH80UL	3.500	2.828	0.318	1.3092
4.00"	P400EPEC-B	4.500	3.753	0.353	1.8941
	P400SCH40UL	4.500	3.970	0.252	1.3851
	P400SCH80UL	4.500	3.746	0.357	1.9137

SMOOTHWALL PETRODUCT™

etroflex Petroduct™ smoothwall HDPE conduit is ideal for installation of cable or fiber in any underground application. Petroduct smoothwall is manufacted with a smooth inner wall and is available in may different sizes and color variations from Prime HDPE Pipe Grade Resin with a smooth inner wall. Manufactured to ASTM D2447, D3035 (F2160), D1693. D3350, D2239 (ID controlled pipe only) and NEMA TC7 Specifications.

Features:

- Available with pre-installed tape or empty
- Available pre-lubricated with Petroflex's own ProPull™ Lube
- Sequential footage markings every two feet
- RUS listed
- Standard colors(striping & co-extruded are available)





Stand	lard Specifi	cations for	NEMA TC7		
Size	Product	Nominal	Min.	Weight	Mean
	Part#	O.D.	I.D.	LBS/Ft.	Wall
0.75"	P075NTC7	1.050	0.910	0.0820	0.070
1.00"	P100NTC7	1.315	1.145	0.1280	0.085
1.25"	P125NTC7	1.660	1.440	0.2140	0.110
1.50"	P150NTC7	1.900	1.650	0.2820	0.125
2.00"	P200NTC7	2.375	2.045	0.4452	0.155
2.50"	P250NTC7	2.875	2.445	0.7440	0.213
3.00"	P300NTC7	3.500	3.042	0.9700	0.226

COMPARISON OF SCH WALLS TO SDR WALLS						
PIPE SIZE	SCH	EQUAL				
	MIN WALL	SDR RATING				
2" SCH40	.154″	15.4				
2" SCH80	.218″	10.9				
2-1/2" SCH40	.203″	14.2				
2-1/2" SCH80	.276″	10.4				
3" SCH40	.216″	16.2				
3" SCH80	.300″	11.7				
4" SCH40	.237″	19.0				
4" SCH80	.337"	13.4				
When equaling the	two, the figures cl	early show that there is				
no consistency bet	ween SCH wall thic	ckness and SDR rating.				

STANDARD DIMENSION RATIO (SDR)						
SDR RATINGS ARE DIR OF THE PIPE AS FOLLO O.D.	ECTLY PROPORTIONAL TO THE O.D. WS: O.D.					
SDR= MIN. WALL	OR MIN. WALL= SDR					
MIN WALL =	(+0.26" TOLERANCE)					
THEREFORE: WALL THICK .239".	NESS WILL RANGE FROM .213" TO					
WE HAVE CLASSIFIED HDPE SDR 15.5= LIGHT DUTY SDR 13.5= REGULAR DUTY SDR 11.0= HEAVY DUTY	PIPE AS FOLLOWS:					
conditions have the same o	h the same SDR in the same burial critical collapse, buckling and/or load se reference Petroflex Technical Data.)					

SMOOTHWALL

Standard S	Specificatio	ns for 13mm	Petroduct			MEAN DE	NSITY 0.950
Product Part# P13mm P13mm P13mm P13mm P13mm P13mm P13mm	SDR/SCH Rating 17 15.5 13.5 11 9	Nominal 0.D. 0.625 0.625 0.625 0.625 0.625 0.625	Min. I.D. 0.511 0.504 0.492 0.471 0.446 0.406	Min Wall 0.037 0.040 0.046 0.057 0.069 0.089	Max Wall 0.057 0.060 0.066 0.077 0.089 0.109	Weight LBS/Ft. 0.0350 0.0372 0.0412 0.0484 0.0558 0.0674	Mean Wall 0.047 0.050 0.056 0.067 0.079 0.099
Standard S	Specificatio	ns for 1/2" P	etroduct			MEAN DE	NSITY 0.950
Product Part# P050 P050 P050 P050 P050 P050 P050 P05	SDR/SCH Rating 17 15.5 13.5 11 9 7 SCH40 SCH80	Nominal 0.D. 0.840 0.840 0.840 0.840 0.840 0.840 0.840	Min. I.D. 0.701 0.692 0.676 0.647 0.613 0.560 0.582 0.506	Min Wall 0.049 0.054 0.062 0.076 0.093 0.120 0.109 0.147	Max Wall 0.069 0.074 0.082 0.096 0.113 0.140 0.129 0.167	Weight LBS/Ft. 0.0600 0.0643 0.0715 0.0839 0.0982 0.1194 0.1110 0.1387	Mean Wall 0.059 0.064 0.072 0.086 0.103 0.130 0.119
Standard S	Specificatio	ns for 3/4" I	Petroduct			MEAN DE	NSITY 0.950
Product Part# P075 P075 P075 P075 P075 P075 P075	SDR/SCH Rating 17 15.5 13.5 11 9 7 SCH40 SCH80	Nominal 0.D. 1.050 1.050 1.050 1.050 1.050 1.050 1.050	Min. I.D. 0.886 0.874 0.854 0.820 0.776 0.710 0.784 0.702	Min Wall 0.062 0.068 0.078 0.095 0.117 0.150 0.113	Max Wall 0.082 0.088 0.098 0.115 0.137 0.170 0.133 0.174	Weight LBS/Ft. 0.0911 0.0981 0.1095 0.1284 0.1517 0.1842 0.1475 0.1880	Mean Wall 0.072 0.078 0.088 0.105 0.127 0.160 0.123 0.164
Standard S	Specificatio	ns for 1" Pet	roduct			MEAN DE	NSITY 0.950
Product Part# P100 P100 P100 P100 P100 P100 P100 P10	SDR/SCH Rating 17 15.5 13.5 11 9 7 SCH40 SCH80	Nominal 0.D. 1.315 1.315 1.315 1.315 1.315 1.315 1.315	Min. I.D. 1.120 1.105 1.080 1.036 0.983 0.889 1.009 0.917	Min Wall 0.077 0.085 0.097 0.120 0.146 0.188 0.133 0.179	Max Wall 0.097 0.105 0.117 0.140 0.166 0.211 0.153 0.199	Weight LBS/Ft. 0.1382 0.1499 0.1672 0.1993 0.2339 0.2890 0.2168 0.2754	Mean Wall 0.087 0.095 0.107 0.130 0.156 0.200 0.143 0.189
Product Part# P100 P100	SDIR Rating 13.0 11.5	Nominal O.D. 1.231 1.251	Min. I.D. 1.029 1.029	Min Wall 0.081 0.091	Max Wall 0.101 0.111	Weight LBS/Ft. 0.1342 0.1503	Mean Wall 0.091 0.101



Specifications

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Standard	Specification	ns for 1 1/8"	Petroduct			MEAN DE	NSITY 0.950
Product Part# P118 P118 P118 P118 P118	SDR/SCH Rating 17 15.5 13.5 11 SCH40	Nominal 0.D. 1.420 1.420 1.420 1.420 1.420	Min. I.D. 1.213 1.197 1.170 1.122 1.106	Min Wall 0.084 0.092 0.105 0.129 0.137	Max Wall 0.104 0.112 0.125 0.149 0.157	Weight LBS/Ft. 0.1613 0.1739 0.1942 0.2304 0.2400	Mean Wall 0.094 0.102 0.115 0.139 0.147
Standard	Specificatio	ns for 1 1/4"	Petroduct			MEAN DI	ENSITY 0.950
Product Part# P125 P125 P125 P125 P125 P125 P125 P125	SDR/SCH Rating 17 15.5 13.5 11.5 11 9 7 SCH40 SCH80 SDIR Rating 17 15.5 13 11.5 9	Nominal 0.D. 1.660 1.660 1.660 1.660 1.660 1.660 1.660 1.660 1.660 Nominal 0.D. 1.542 1.558 1.592 1.62	Min. I.D. 1.425 1.406 1.374 1.332 1.318 1.248 1.130 1.340 1.232 Min. I.D. 1.360 1.360 1.360 1.360	Min Wall 0.098 0.107 0.123 0.144 0.151 0.184 0.237 0.140 0.191 Min Wall 0.081 0.089 0.106 0.120 0.153	Max Wall 0.098 0.107 0.123 0.144 0.151 0.184 0.237 0.140 0.191 Max Wall 0.101 0.109 0.126 0.140	Weight LBS/Ft. 0.1382 0.1499 0.1672 0.1993 0.3123 0.2339 0.2890 0.2168 0.2754 Weight LBS/Ft. 0.1708 0.1869 0.2215 0.2506	Mean Wall 0.087 0.095 0.107 0.130 0.161 0.156 0.200 0.143 0.189 Mean Wall 0.091 0.099 0.116 0.130
	Specification	1.686 ns for 1 1/2"	1.360 Petroduct	0.100	0.173	0.3212 MEAN D E	0.163 ENSITY 0.950
Product Part# P150 P150 P150 P150 P150 P150 P150 P150	SDR/SCH Rating 17 16.5 15.5 13.5 11.5 11 9 7 SCH40 SCH80	Nominal 0.D. 1.900 1.900 1.900 1.900 1.900 1.900 1.900 1.900 1.900	Min. 1.D. 1.636 1.630 1.615 1.579 1.530 1.515 1.428 1.292 1.570 1.452	Min Wall 0.112 0.115 0.123 0.141 0.165 0.173 0.211 0.271 0.145 0.200	Max Wall 0.132 0.135 0.143 0.161 0.185 0.194 0.236 0.304 0.165 0.224	Weight LBS/Ft. 0.2807 0.2871 0.3041 0.3417 0.3906 0.4065 0.4857 0.5990 0.3500 0.4630	Mean Wall 0.122 0.125 0.133 0.151 0.175 0.183 0.224 0.287 0.155 0.212
Product Part# P150 P150 P150	SDIR Rating 19 15	Nominal 0.D. 1.780 1.824 1.902	Min. I.D. 1.590 1.590	Min Wall 0.085 0.107 0.146	Max Wall 0.105 0.127 0.166	Weight LBS/Ft. 0.2071 0.2584 0.3524	Mean Wall 0.095 0.117 0.156

1.968

1.590

P150

0.179

0.199

0.4350

0.189

SMOOTHWALL

Standard	Specificatio	ns for 2" Pe	troduct			MEAN DE	NSITY 0.950
Product Part# P200 P200 P200 P200 P200 P200 P200 P20	SDR/SCH Rating 21 17 15.5 13.5 11 9 7 SCH40 SCH80	Nominal 0.D. 2.375 2.375 2.375 2.375 2.375 2.375 2.375 2.375 2.375	Min. I.D. 2.109 2.056 2.029 1.981 1.891 1.781 1.614 2.027 1.887	Min Wall 0.113 0.140 0.153 0.176 0.216 0.264 0.339 0.154 0.218	Max Wall 0.133 0.160 0.173 0.197 0.242 0.296 0.380 0.174 0.244	Weight LBS/Ft. 0.3584 0.4318 0.4665 0.5268 0.6358 0.7590 0.9386 0.4692 0.6408	Mean Wall 0.123 0.150 0.163 0.186 0.229 0.280 0.360 0.164 0.231
Product Part# P200 P200 P200 P200	SIDR Rating 19 15 11.5	Nominal 0.D. 2.282 2.340 2.423 2.522	Min. I.D. 2.047 2.047 2.047 2.047	Min Wall 0.108 0.136 0.178 0.227	Max Wall 0.128 0.156 0.198 0.247	Weight LBS/Ft. 0.3304 0.4145 0.5437 0.7007	Mean Wall 0.118 0.146 0.188 0.237
Standard	Specificatio	ns for 2 1/2"	Petroduct			MEAN DE	NSITY 0.950
Product Part# P250 P250 P250 P250 P250 P250 P250 P250	SDR/SCH Rating 21 17 15.5 13.5 11 9 7 SCH40 SCH80	Nominal 0.D. 2.875 2.875 2.875 2.875 2.875 2.875 2.875 2.875 2.875	Min. I.D. 2.561 2.491 2.464 2.397 2.288 2.172 1.990 2.421 2.257	Min Wall 0.137 0.169 0.185 0.213 0.261 0.319 0.411 0.203 0.276	Max Wall 0.157 0.189 0.207 0.239 0.293 0.358 0.461 0.227 0.309	Weight LBS/Ft. 0.5189 0.6244 0.6794 0.7746 0.9311 1.1095 1.3759 0.7400 0.9774	Mean Wall 0.147 0.179 0.196 0.226 0.277 0.338 0.436 0.215 0.293
Standard	Specificatio	ns for 3" Pe	troduct			MEAN DE	NSITY 0.950
Product Part# P300 P300 P300 P300 P300 P300 P300 P30	SDR/SCH Rating 32.5 21 17 15.5 13.5 11 9 7 SCH40 SCH80 19	Nominal 0.D. 3.500 3.500 3.500 3.500 3.500 3.500 3.500 3.500 3.500 3.500 3.500	Min. I.D. 3.245 3.127 3.038 2.994 2.919 2.788 2.628 2.380 3.016 2.828 3.038 3.038	Min Wall 0.108 0.167 0.206 0.226 0.259 0.318 0.389 0.500 0.216 0.300 0.160	Max Wall 0.128 0.187 0.231 0.253 0.290 0.356 0.436 0.560 0.242 0.336 0.180 0.223	Weight LBS/Ft. 0.5163 0.7610 0.9297 1.0084 1.1437 1.3792 1.6461 2.0367 0.9692 1.3092 0.7056 0.8957	Mean Wall 0.118 0.177 0.219 0.239 0.274 0.337 0.412 0.530 0.229 0.318 0.170 0.213

0.280

0.264

0.296

1.2020

3.038

P300

11.5

3.598



Specifications

PETRODUCTTM

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Standard	Specificatio	ns for 4" Pe	troduct			MEAN DE	NSITY 0.950
Product Part# P400 P400 P400 P400 P400 P400 P400 P40	SDR/SCH Rating 21 17 15.5 13.5 11 9 7 SCH40 SCH60 SCH80	Nominal 0.D. 4.500 4.500 4.500 4.500 4.500 4.500 4.500 4.500 4.500 4.500	Min. I.D. 4.019 3.907 3.849 3.753 3.584 3.380 3.146 3.970 3.856 3.746	Min Wall 0.214 0.265 0.290 0.333 0.409 0.500 0.643 0.237 0.287	Max Wall 0.240 0.297 0.325 0.373 0.458 0.560 0.720 0.265 0.322 0.377	Weight LBS/Ft. 1.2550 1.5339 1.6706 1.8941 2.2832 2.7224 3.3650 1.3851 1.6504 1.9137	Mean Wall 0.227 0.281 0.308 0.353 0.434 0.530 0.681 0.252 0.304 0.357
Product Part# P400 P400 P400	SDIR Rating 19 15 11.5	Nominal 0.D. 4.437 4.565 4.727	Min. I.D. 3.991 3.991 3.991	Min Wall 0.210 0.266 0.347	Max Wall 0.235 0.298 0.389	Weight LBS/Ft. 1.2162 1.5890 2.0758	Mean Wall 0.223 0.282 0.368
Standard	Specificatio	ns for 5" Pe	troduct			MEAN DE	NSITY 0.950
Product Part# P500 P500 P500 P500 P500 P500 P500 P50	SDR/SCH Rating 32.5 21 17 15.5 13.5 11 9 7 SCH40 SCH80	Nominal 0.D. 5.563 5.563 5.563 5.563 5.563 5.563 5.563 5.563 5.563 5.563 5.563	Min. I.D. 5.179 4.969 4.831 4.759 4.639 4.430 4.179 3.784 4.985 4.723	Min Wall 0.171 0.265 0.327 0.359 0.412 0.506 0.618 0.795 0.258 0.375	Max Wall 0.192 0.297 0.366 0.402 0.461 0.567 0.692 0.890 0.289 0.420	Weight LBS/Ft. 1.2604 1.9204 2.3418 2.5483 2.8983 3.4863 4.1594 5.1432 1.8750 2.6598	Mean Wall 0.181 0.281 0.347 0.380 0.437 0.536 0.655 0.842 0.274 0.398
Standard	Specificatio	ns for 6" Pe	troduct			MEAN D	ENSITY 0.950
Product Part# P600 P600 P600 P600 P600 P600 P600 P60	SDR/SCH Rating 32.5 21 17 15.5 13.5 11 9 7 SCH40 SCH80	Nominal 0.D. 6.625 6.625 6.625 6.625 6.625 6.625 6.625 6.625 6.625 6.625	Min. I.D. 6.169 5.918 5.752 5.668 5.526 5.276 4.977 4.504 5.997 5.657	Min Wall 0.204 0.315 0.390 0.427 0.491 0.602 0.736 0.946 0.280 0.432	Max Wall 0.228 0.356 0.437 0.478 0.550 0.674 0.824 1.060 0.314 0.484	Weight LBS/Ft. 1.7912 2.7186 3.3195 3.6175 4.1075 4.9422 5.8988 7.2959 2.4317 3.6545	Mean Wall 0.216 0.334 0.413 0.453 0.520 0.638 0.780 1.003 0.297 0.458



PETRORIBTM

or Specialized installation of underground cable, including fiber and optics, PetroRib™ conduit provides superior friction reduction and flexibility. Manufactured from quality High Density Polyethylene resin, PetroRib™ offers maximum strength and adaptability on long pulls with numerous turns and elevation changes. PetroRib™ also affords superior pulling ease and lubrication effectiveness when installed with ProPull™ Lube.

Features:

- Made with Prime HDPE Pipe Grade Resin
- Ribbed inner wall
- Available with pre-installed tape or as empty duct
- Available pre-lubricated with Petroflex's own ProPull™ Lube
- Sequential footage markings every two feet
- Packaged on lightweight steel reels or in coils
- Manufactured to ASTM D2447, D3035, D3485, D2239, F2160 and NEMA TC7 Specifications
- Standard Colors (Striping is available)

*R prefix to any part # indicates cut-to-length & does not change fit, form or function (i.e. RPR100SDR13.5, RPR150SDR13.5)



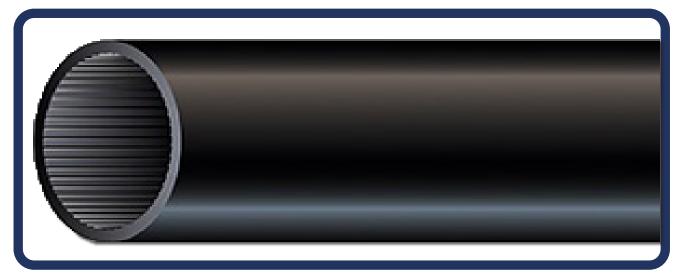


PETRORIBTM



Standard Specifications for PETRORIB™							
Size	Product	Nominal	Min.	Weight	Mean		
	Part#	O.D.	I.D.	LBS/Ft.	Wall		
1.00″	PR100SDR13.5	1.315	1.101	0.1727	0.107		
	PR100SDR11	1.315	1.055	0.2048	0.130		
	PR100SCH40	1.315	0.979	0.2223	0.143		
1.25″	PR125SDR13.5	1.660	1.340	0.2708	0.135		
	PR125SDR11	1.660	1.258	0.3203	0.161		
	PR125SCH40	1.660	1.310	0.3098	0.150		
1.50″	PR150SDR13.5	1.900	1.518	0.4217	0.151		
	PR150SDR11	1.900	1.444	0.4145	0.183		
	PR150SCH40	1.900	1.520	0.3800	0.155		
2.00"	PR200SDR13.5	2.375	1.921	0.5368	0.186		
	PR200SDR11	2.375	1.831	0.6458	0.229		
	PR200SCH40	2.375	1.967	0.4792	0.164		





CORRUGATED PETRODUCT^M

or specialized installation of cable, PetroDuct™ Corrugated Duct provides superior friction reduction and flexibility. Manufactured from quality High Density Polyethylene, PetroDuct™ Corrugated Duct offers maximum flexibility in tight turns combined with light weight and superior economy. PetroDuct™ Corrugated affords maximum pulling ease and lubrication effectiveness when installed with ProPull™ Lube.

Features:

- Corrugated Wall
- Packaged on light weight steel reels or coils. Coils may be shrink wrapped and palletized.
- Pre-installed with 1100# PullTape™
- Available in standard colors: Black (UV), Blue, Orange or Green. Custom colors available on request (lead times and minimum order quantities will apply)

^{*}R prefix to any part # indicates cut-to-length & does not change fit, form or function (i.e. RPC100, RPC125, RPC150, RPC200)

Standard Sp	ecifications for	Corrugated	d Petroduct™	
Product	Nominal	Min.	Weight	Mean
Part#	O.D.	I.D.	LBS/Ft.	Wall
PC100	1.31	1.00	0.0765	0.040
PC125	1.54	1.25	0.1030	0.040
PC150	1.90	1.57	0.1251	0.040
PC200	2.37	2.04	0.1754	0.040





FLAME RETARDANT

etroflex offers HDPE Fire Retardant conduit in 1" and 1 1/4" sizes suitable for riser applications. Petroflex Fire Retardant is chemically inert to most acids, aliphatic and aromatic organic compounds, chlorinated solvents, and alcohols. Fire Retardant also has excellent mechanical properties over a wide range of temperatures as well as being abrasion resistant with a relatively low coefficient of friction. Standard and custom lengths are available and all lengths come with factory installed 1100# Pulltape™. Petroflex HDPE Fire Retardant is not UL Listed.

Features:

- PVDF copolymer specially developed for wire and cable applications, which are very demanding with respect to fire resistance and smoke emissions
- Tested and offered in the top class (UL94 V-0 only)
- Not UL Listed. Orange only.
- The process of making fire-retardant duct eliminates UV protection and must be installed safe from exposure to natural or any other UV light.

*R prefix to any part # indicates cut-to-length & does not change fit, form or function (i.e. RPC100FR, RPC125FR)



PC125FR



1.250

0.1022

0.040

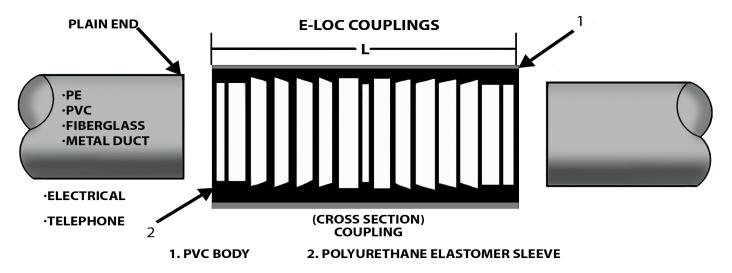
1.540



E-LOC® COUPLINGS



E-Loc® Couplings feature a strong PVC outer shell with a flexible polyurethane elastomer inner sleeve for smooth wall and corrugated joint applications of the same or dissimilar duct material. E-Loc® Couplings provide a watertight and airtight connection that will not separate under normal installation. Available in 3/4" to 6" in standard Iron Pipe Sizes (IPS) plus 1" and 1-1/4" corrugated.



JOINTING SYSTEM FOR:

·Ducts with Standard Outside Diameters ·Jointing Duct of Dissimilar Materials

•Elimination of Solvent Welded Joints •Pressure Tight Seal to Eliminate Infiltration

U.S. Patent No. 5180197

DOUBLE E-LOC® COUPLINGS

The Double E-Loc® Coupling was developed for joining both smooth and ribbed HDPE duct, specifically for pneumatic methods of cable placement. These duct systems require both air and watertight integrity. The joints are usually located in vaults, manhole or hand holes, where they are unrestrained. The standard E-Loc® coupling is pressure tight to internal pressures above 200 psi when restrained or buried, but the Double E-Loc® can maintain these pressures unrestrained. The Double E-Loc® coupling is also reusable.





LEFT/RIGHT THREADED

Machine from tool grade aluminum, left/right threaded couplings are also available. (Easily installed with a pipe wrench - no special tools required.) Available in 3/4", 1", 1-1/8", 1-1/4", 1-1/2", and 2" IPS. Just insert duct in each end of coupling and rotate coupling in the direction of the arrow. Ducts will be drawn into the coupling from both ends at the same time.



TERMINAL ADAPTERS

Electrical Terminal Adapters join fiber optic innerduct to assorted cabinets. Featuring a weather resistant seal that protects the innerduct and cable from kinks and cabinet termination against environmental intrusions. Hand installation; no tools required.

PART #	SIZE
COUP-ETA-084	0.50″
COUP-ETA-105	0.75"
COUP-ETA-131	1.00″
COUP-ETA-166	1.25″
COUP-ETA-190	1.50″
COUP-ETA-237	2.00"





TYPICAL PROPERTIES

PROPERTY	TEST METHOD	UNITS	VALUE
VICAT SOFTENING TEMP.	ASTM S 1525	°F	255°
HEAT DISTORTION TEMP.	ASTM D 648	°F	172°
THERMAL EXPANSION	ASTM D 696	IN/IN/°F	1 X 10- ⁴
THERMAL CONDUCTIVITY	ASTM C 177	BTU, IN/FT ² /HRS/°C	4.7
VOLUME RESISTIVITY	DIN 53482	Ω /CM	>10 ¹⁶
SURFACE RESISTANCE	DIN 53482	Ω	>10 ¹³
DIELECTRIC STRENGTH	DIN 53481	KV/CM	700-850

PROPERTY	ASTM (CONDITION)	UNITS	VALUE
DENSITY (BLACK)	D 1505	G/CM ³	0.955
MELTING POINT	DSC	°F	261
MELT INDEX 12.16	D 1238 (E)	GM/10 MIN.	.11
TENSILE YIELD STRENGTH	D 638	PSI	3300
ELONGATION AT BREAK	D 638 SPECIMEN I	°/ ₀	800
TENS. MODULUS OF ELAST.	D 638	PSI	113.000
FLEXURAL MODULUS	D 790	PSI	136.000
VICAT SOFTENING TEMP.	D 1525	°F	255
BRITTLENESS TEMP.	D 746	°F	<103
HEAT DISTORTION TEMP.	D 648	°F	172
THERMAL EXPANSION	D 696	IN/IN/°F	1 X 10 ⁻⁴
ROCKWELL HARDNESS L	D 785		49
SHORE HARDNESS	D2240		68

THE DATA LISTED WAS DETERMINED ON PRESS MOLDED TEST SPECIMENS, AND MAY THEREFORE DEVIATE FROM SPECIMENS TAKEN FROM PIPES.

CLASSIFICATION TYPE/CLASS/CAT.GRADE D 1248 III/C/5/P34
CELL CLASSIFICATION D 3350 335440
PPI RECOMMENDED DESIGNATION PE 34

DESIGNATED TESTS ARE MADE IN ACCORDANCE WITH CURRENT ISSUES OF ASTM STANDARD TESTING METHODS. COPIES OF THESE METHODS ARE AVAIL-

ABLE FROM THE AMERICAN SOCIETY FOR TESTING MATERIALS, 1916 RACE STREET, PHILADELPHIA, PA 19103, ON REQUEST.

Tests on Resins and Finished Duct

Since specifications vary from customer to customer, we perform in-house lab tests on resins and finished products which include, but are not limited to the following:

ASTM D3035: Polyethylene Plastic Pipe Based on Controlled Outside Diameter.

ASTM D2447: Polyethylene Plastic Pipe, Schedules 40

ASTM D2239: Polyethylene Plastic Pipe Based on Controlled Inside Diameter.

ASTM D1248: Polyethylene Plastics Molding and Extrusion Materials. (Type III, Class A, B, or C, Category 5, Grade P34).

ASTM D1693: Environmental Stress-Cracking of Ethylene Plastics. (Cond. B, F20/96 HRS.)

ASTM D1238: Flow Rates of Thermoplastics by Extrusion Plastometer.

ASTM D1505: Density of Plastics by the Density Gradient Technique.

ASTM D638: Tensile Properties of Plastics.

ASTM D3350: Polyethylene Plastic Pipe and Fittings Materials. (Cell # 335440).

NEMA TC 7: Smooth-Wall Coilable Polyethylene Electrical Plastic Duct. NOTE: This also covers other ASTM tests i.e.: Tensile, Impact etc.

ASTM D2412: Determination of External Loading Characteristics of Plastic Pipe by Parallel-Plate Loading.

ASTM D2444: Determination of the Impact resistance of Thermoplastic Pipe and Fittings by Means of a Tup.

ASTM D3485: Smooth-Wall Coilable Polyethylene Conduit for Pre-assembled Wire and Cable.

ASTM F2160: Standard Specifications for Solid Wall High Density Polyethylene (HDPE) Conduit Based on Controlled Outside Diameter (OD).

Design Considerations: Please refer to our brochure. This shows different design parameters for polyethylene pipe (i.e., Wall Crushings, Wall Buckling, etc.) as per the various SDR (wall thickness) ratings.



TRIPED DUCT

Three longitudinal stripes can be extruded on any standard size of smooth duct of any color. Stripes are approximately 1/8-inch in width (varying slightly according to the duct size). There is no additional charge for Striped Duct.

EQUENTIALLY- MARKED DUCT

Duct can be ordered with numbering - every two feet - printed on the duct.

ABLE IN CONDUIT

Petroflex pre-installs cable in conduit utilizing the same stringent quality control as pre-roped and pre-taped duct. (Request P.N.A.'s technical instruction guide for C.I.C. installation.)

Petroflex Fire-Retardant (FR) conduit is available in 1" and 1-1/4" corrugated (orange only). Petroflex Fire Retardant HDPE has been successfully tested

and is offered in the top class, i.e., UL94 V-O only. Because the fire retardant process eliminates UV protection, Fire-Retardant duct must be installed safe from exposure to UV light.

GENERAL SPECIFICATIONS FOR COILABLE HDPE DUCT

Description

The duct shall be manufactured from virgin high density polyethylene. The addition of clean rework material is permissible if generated in the manufacturer's own plant. The ducts are supplied with either smooth, ribbed or corrugated walls and come in a multitude of colors. The duct shall be capable of being coiled (reeled) in continuous lengths, transported, stored outdoors and subsequently uncoiled for installation - without affecting its properties or performance.

Environmental Performance

The duct shall perform in underground and above-ground temperature range of minus 300 temperature range of minus 30°F to 130°F without degradation of material properties. The duct specified for aerial installation shall be ultraviolet light-resistant. It shall be possible to bend the duct to a minimum (supported) radius of 10 diameters.

Workmanship

The duct shall be free of visible cracks, holes or other physical defects that would degrade its performance. It shall be as uniform as practicable in respect to overall dimensions, color, density, thickness, etc.

Color

The duct for exposed areas (black) shall have a minimum of carbon black. All other colors shall have a UV light stabilizer which will protect the duct for a minimum of 12 months in direct sunlight.

Markings

The duct shall have a durable identification showing the name or trademark of the manufacturer, duct size (i.e.,2" IPS SCH-80), date and reference code. Duct for electrical cable should have "CAUTION - HIGH-VOLTAGE" printed at regular intervals. Other special markings can be agreed upon between the buyer and seller.

Capping

The open ends of each length of reeled duct shall be sealed by plastic caps to prevent the entrance of dirt and/or moisture.

Pull Rope & Lubricant

The duct should be equipped with a factory installed rope or tape and pre-lubed to aid in the installation of cable. The rope can be provided with varying strengths as needed for a particular installation. Check with a manufacturer for specifications.

Couplings

Couplings should be available to quickly connect the duct and should be air and watertight (i.e., Duct-Lok type couplings in either plastic or aluminum, depending on type of installation).

Packaging

The duct should be provided on lightweight metal reels in maximum lengths possible with no joints or splices. This will keep coupling requirements to a minimum. Special reel sizes and/ or dimensions should be available for special installations.

Corrosion

The duct shall be resistant to most harsh chemicals and/or protected against degradation due to oxidation or general corrosion.

Installation

The duct shall be capable of being direct buried by plowing or trenching with no special consideration to using selective backfill. The duct shall also be capable of being encased in concrete.

NOTE: HDPE conduit is manufactured by Petroflex to the dimension and requirements of ASTM F2160. Ovality (out-of-roundness) and curvature are inherent characteristics of coiled, continuous length HDPE conduit. While these conditions are normal and expected and are not a concern in most applications, some installations or applications may require "re-rounding" of the conduit. When this is necessary, ovality should be corrected in the field by processing the conduit through re-rounding and straightening equipment during installation.



PULLTAPETM

ARAMID FIBER PULLTAPE™

Produced using high tenacity, high strength Aramid yarns, these tapes offer the highest tensile strength per width along with low elongation. This product is also available with a silicone lubricant, which is compatible with the lubricant used in the manufacture of innerduct, and greatly reduces the possibility of burn-through. The tapes are also available with sequential footage markings for accurate measurements.



WOVFN

WA2500

BLENDED FIBER PULLTAPE™

Developed primarily to give the same pulling properties as with the 100% Aramid construction, but at a lower cost. Aramid fibers are mechanically blended with high tenacity polyester fibers. These tapes are available with a silicone lubricant, which is compatible with the lubricant used in the manufacture of innerduct and greatly reduces the possibility of burn-through. The tapes are also available with printed sequential footage markings for accurate measurements.



2500/1134

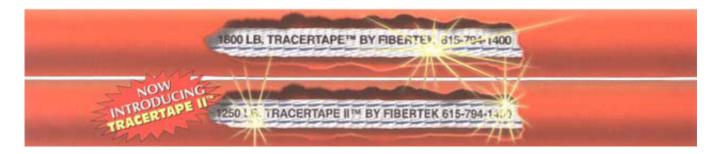
PART NO	CONSTRUCTION	TENSILE/LBS./KG
WA1250	WOVEN	1250/567
WA1500	WOVEN	1500/680
WA1800	WOVEN	1800/816
WA2000	WOVEN	2000/907
WA2500	WOVEN	2500/1134

POLYESTER FIBER PULLTAPE™

Produced using high tensile, high tenacity, low shrink polyester fibers. This is the most competitively priced high tensile strength pull tape. This product is available with a silicone lubricant, which is compatible with the lubricant used in the manufacture of innerduct, and greatly reduces the possibility of burn-through. The tapes are also available with printed sequential footage markings for accurate measurements.

PART NO	CONSTRUCTION	TENSILE/LBS./KG
WA900	WOVEN	900/40
WP1100	WOVEN	1100/49
WA1250	WOVEN	1250/567
WA1800	WOVEN	1800/816
WA2500	WOVEN	2500/1134
WP4000	WOVEN	4000/1814
WDANN	WOVEN	6000/2722

TRACERTAPETM



TRACERTAPE $^{\text{TM}}$ incorporates a solid corrosion resistant copper conductor into our industry leading PULLTAPE $^{\text{TM}}$ products. The result is a multi-functional product used for locating, pulling and measuring your duct and fiber. Simply direct a radio signal on to the TRACERTAPE $^{\text{TM}}$ and follow conventional locating procedures.

TRACERTAPE™ is available in aramid, polyester or blended constructions of PULLTAPE™ with tensile strengths up to 6000 lbs. Since our PULLTAPE™ products have the lowest shrink factors in the industry, TRACERTAPE™ is extrusion friendly and can be pre-inserted by the duct manufacturer or blown into the duct at the job site. All TRACERTAPES™ are furnished with printed sequential footage markings for accurate measurements and factory pre-lubricated for easy pulling with no duct burn-through as with rope products.

Conductor Size Data

AWG 22 SOLID BARE COPPER

DIAMETER .0253 NOMINAL

MAX VOLTAGE 300 V

TENSILE STRENGTH 34,000 LB/IN RESISTIVITY* 16.2 OHMS /mft

Insulation Data

TYPE HIGH DENSITY POLYETHYLENE (HDPE)

COLOR ORANGE

THICKNESS .010" NOMINAL DIELECTRIC CONSTANT 2.34 @ 1 MHZ

PART NO Description

ROP-WP1250TT1 1250# POLYESTER PULL TAPE W/SINGLE TRACER WIRE ROP-WP1250TT2 1250# POLYESTER PULL TAPE W/DOUBLE TRACER WIRE ROP-WP1800TT1 1800# POLYESTER PULL TAPE W/SINGLE TRACER WIRE 1800# POLYESTER PULL TAPE W/DOUBLE TRACER WIRE

TRACERTAPE™ is a registered trademark of Fibertek, Inc.

^{*}RESISTANCE VALUES BASED ON COPPER OF 100% CONDUCTIVITY @ 20 DEGREES C.



PROPULL™ LUBE

ProPull™ Lube, manufactured exclusively by Petroflex makes every long pull a smooth one. This cable lubricant provides complete non-separating disbursement in all types of duct; smooth, corrugated or ribbed. ProPull™ Lube is completely effective from 20°F to 250°F, will not harm duct or cable insulation and is environmentally safe.

ProPull™ Lube will not evaporate, crystallize or deteriorate, and can be safely and effectively applied to cable being installed in a variety of duct materials, including fiberglass, PVC and steel.

ProPull™ Lube can be applied during extrusion, pre-lubing the duct with 360° full coverage.

ProPull™ Lube is also available in bulk sizes for field applications: 5 gallon pails, 1 gallon and 1/2 gallon containers.

ProPull™ Lube incorporates a long chain polymer gel, specifically developed for installation of cable in HDPE duct.

EASY TO USE

ProPull™ Lube is easily applied directly to the cable. However, on very long or difficult pulls, the use of a sponge spreader or lubricant applicator is desirable.

LUBRICATES PLASTICS

The surfactant used in ProPull™ Lube causes the lube to completely coat and cling to HDPE cable jackets and duct. This characteristic, in conjunction with the viscosity of the polymer gel, helps carry the lube completely through the duct.

NON - DRYING

ProPull™ Lube will not dry out on long pulls or under excessive heat conditions. The solids content of ProPull™ Lube is less than 0.6%. Other gel cable lubes can be as much as 5.0% solids. ProPull™ Lube contains virtually no solids and maintains stability to over 250°F.

WILL NOT HARM CABLES

ProPull™ Lube does not contain any silicone since there is evidence that silicone contributes to stress cracking of HDPE. Long period contact with highly plasticized materials such as polyvinyl chloride (PVC) should be avoided since silicone fluids leach out the plasticizer, causing shrinkage and hardening of the plastic. ProPull™ Lube contains only cosmetic grade chemicals which have no effect on HDPE or other common cable sheath materials.

NON - TOXIC

ProPull™ Lube is non-toxic and non-hazardous to the environment. Its PH has been adjusted to neutral. The only danger is from lube spilled on non-absorbent surfaces. All spills should be covered or cleaned immediately. As with any industrial chemical, prolonged or repeated contact with eyes and skin should be avoided to prevent irritation. Eyes and skin should be flushed with water immediately after contact.

QUANTITY

The recommended quantities of lubricant are calculated based on size and length of duct. Since the final coefficient of friction is dependent on the type of duct, rope, cable and lubricant, the quantities recommended are for an average pull. Use the following formula or refer to the table below:

0=.001 X L X D

Q= QUANTITY IN GALLONS

WHERE: L= LENGTH OF PULL IN FEET

D= INSIDE DIAMETER OF DUCT



QUANTITY OF PROPULL™ IN GALLONS							
DUCT SIZE	500'	1,000'	2,000'	3,000'	4,000'	5,000'	
1	.50	1.00	2.00	3.00	4.00	5.00	
1-1/4"	.60	1.25	2.50	3.75	5.00	6.25	
1-1/2"	.75	1.50	3.00	4.50	6.00	7.50	
2"	1.00	2.00	4.00	6.00	8.00	10.00	
2-1/2"	1.25	2.50	5.00	7.50	10.00	12.50	
3"	1.50	3.00	6.00	9.00	12.00	15.00	
4"	2.00	4.00	8.00	12.00	16.00	20.00	
5"	2.50	5.00	10.00	15.00	20.00	25.00	
6"	3.00	6.00	12.00	18.00	24.00	30.00	

TEST: COEFFICIENT OF FRICTION

The coefficient of friction (COF) is dependent on the type of duct, rope, cable, cable jacket and type and quantity of lubricant. With a given COF, the layout of the duct becomes the biggest factor in pulling tension. Assuming a sample length of 200 feet, if the duct arcs only one foot every 30 feet, this represents 19° bend every 30 feet, or over 126° for 200 feet. A calculation error now becomes apparent, emphasizing the complexity in determining the contributing factors in even short pulling distances. ProPull™ Lube was tested during a power cable installation in a residential area. Severe conditions encountered in the 36-inch-deep, 8-inch-wide trench included rocky soil, numerous driveway bores, a major road traffic load crossing and an approximate 25-foot incline with several duct routings. Other challenging aspects were multiple side-of-trench variations. The power pole to transformer cable pull was 353 feet and exceeded 940° duct variations. Using 2-inch ID pre-lubed PetroDuct™ and ProPull™ Pulling Rope pre-installed at the factory, the alum-2AWG STR cable was pulled without any external assistance at the rate of 50 feet per minute. Three gallons of ProPull™Lube were used on the cable as it was pulled. In summary, cable type, duct type and total degrees of bend in the duct layout.

MSDS Available on request.

NOTE: On very straight runs, half of the above recommended quantities may be sufficient. On very difficult pulls, twice the recommended amount may be required.

TAKE APART REEL

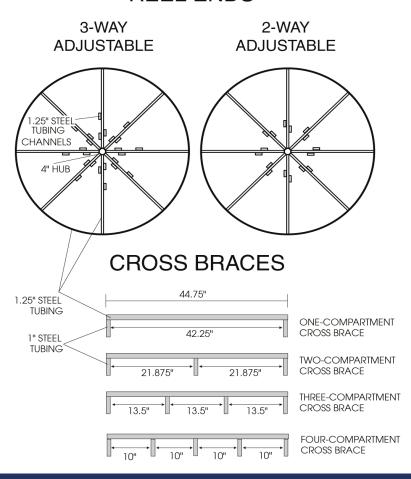
Introducing a new and innovative product; TAKE-APART reels. Made from high strength, lightweight steel that is very favorable over the heavier reels on the market today. These new TAKE-APART reels are as strong as the solid welded reels, and actually weigh less. The only difference is that a TAKE-APART reel can be taken apart for easy storage and shipping.

- NO NUTS, BOLTS, PINS, SCREWS OR CLAMPS!
- DISASSEMBLES IN LESS THAN 15 SECONDS WITH 2 PEOPLE!

The Ultimate in Flexibility for storage of continuous length conduit!

- Available in 5', 6', 7', 8'3" and 8'6" reel diameters (with 24" drum)
- Reel drum size is adjustable to 24", 28" and 48" or 34" and 38".
- One to four compartments can be constructed using appropriate cross-braces.

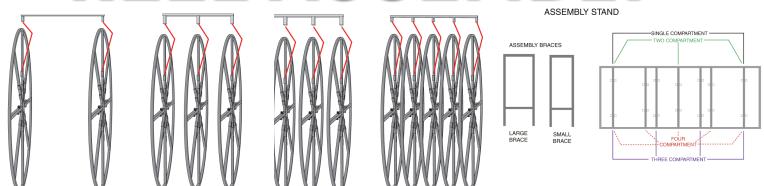
REEL ENDS



Reel Diameter	1 Compo	Availabl Compartment 2 Compartmen			le Drum Sizes nt 3 Compartment		4 Compartment	
5′	24"/28"		24"/28"		24"/28"		24"/28"	
6′	24"/28"/48"	34"/38"	24"/28"/48"	34"/38"	24"/28"/48"	34"/38"	24"/28"/48"	34"/38"
7′	24"/28"/48"	34"/38"	24"/28"/48"	34"/38"	24"/28"/48"	34"/38"	24"/28"/48"	34"/38"
8/3"	24"/28"/48"	34"/38"	24"/28"/48"	34"/38"	24"/28"/48"	34"/38"	24"/28"/48"	34"/38"



REEL ASSEMBLY



ASSEMBLY INSTRUCTIONS

Take-Apart Reels consist of six cross-braces for the drum and at least 2 reel ends. Using the assembly stand, reels are constructed using appropriate number of reel ends and corresponding cross-braces.

Step 1: Configure the assembly stand-

- » <u>For single-compartment reel</u>, place two large assembly braces (A) in corresponding channels on assembly stand at points C and I.
- » For two compartment reel, place two large assembly braces (A) in corresponding channels on assembly stand at points C, and I, and two small assembly braces (B) in corresponding channels at point F.
- » For three compartment reel, place two large assembly braces (A) in corresponding channels on assembly stand at points C, E, G and I.
- » For four compartment reel, place two large assembly braces (A) at points C and I, and two small assembly braces (B) at points D, F, and H. (See figure 1)

Step 2: Load Reel Ends-

Roll reel ends onto assembly stand between each pair of assembly braces from step 1. Rotate reel ends to line up spokes for insertion of cross-braces. (See figure 2)

Step 3: Insert Cross-braces-

With spokes aligned on all reel ends, insert appropriate cross-brace into corresponding channel (depending upon the drum size of the finished reel.) Inset each brace firmly into the top of each channel making sure each brace is firmly seated. (See Figure 3.) Important! - Cross-braces must be inserted into corresponding channels on every spoke to ensure proper drum consistency.

Step 4: Completing construction-

Reel assemblies may be banded around the drum for increased stability before reeling conduit. Roll entire assembly off of assembly stand.

Take-Apart Adjustable Storage Racks

Take-Apart Reel Racks are sturdy and durable and hold up to 24 reel ends. Adjustable design allows racks to hold 5' through 8'3" reel end sizes. Adjustable storage racks are a safe and convenient solution for storage of unused reel ends.

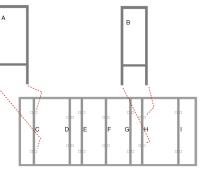


Figure 1: Assembly Stand configuration.



Figure 2: Loading reel ends onto assembly stand.

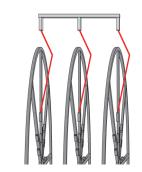


Figure 3: Inserting cross-braces.

For more information on Take-Apart Reels, call (800) 433-5711

ACCESSORIES

PROPULL™ PLUGS

ProPull™ plugs fit duct from 3/4" though 3" and feature a glass filled polypropylene stud with type 66 nylon washers and wing nuts, a polyurethane elastomer sealing gasket and full 1/2" rope eye. Completely pressure tight and reusable, plugs are also available in wing nut stop and pipe stop models.

*Nominal Size 1"	Duct I.D. (in.) 1.000	Part No. RP 1000	PCS/CTN 50	WT/CTN 4#
1-1/8"	1.125	RP 1125	50	5#
1-1/4"	1.250	RP 1250	50	5#
1-3/8"	1.375	RP 1375	50	6#
1-1/2"	1.460	RP 1460	50	6#







PROPULL™ ENDCAPS

PROPULL™ specialized end caps are offered in a variety of configurations including triplex, multi-step and flat end. All are manufactured from a high grade of silicone rubber to provide excellent high and low temperature charachteristics including maximum elasticity over a wide range of temperatures. Reusable caps are also highly chemical resistant.

TRIPLEX END CAPS

Nominal Size* Conductor Configuration

1-1/2" 2/C # 10 1/C #10 3/C #10 2" 2/C # 4/0

1/C # 2/O 3/C # 4/O

2-1/2" 2/C #350

1/C #4/0

*Nominal size for reference only. Please supply pipe size when ordering (i.e. 1-1/4" SDR13.5)





ACCESSORIES

MULTISTEP CAPS

Tolerance DIM +.005
Material Silicone
Durometer 60
Color Black

Fits cable sizes from 1.125 O.D. TO .25 O.D.

Multi-Step Cap available in 2" and 2-1/2" IPS O.D.





MISSILE LINE CARRIER

Available in 1" through 8" sizes. High grade durable polyurethane construction offers the highest friction resistant material in a plyable form.

We also carry a full line of

- End Caps
- Multistep Caps
- Duct Plugs
- Transition & Termination Fittings
- Repair & Compression Couplings

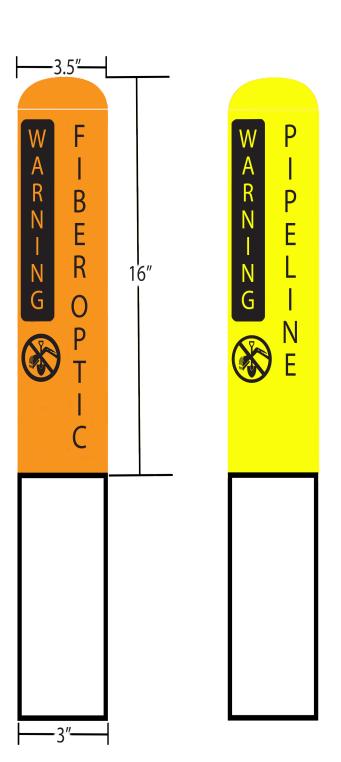




Our No Bull Pledge

Our Sales and Technical Staff pledges to respond promptly and courteously to your needs, and to provide timely, accurate order information. Members of our Engineering, Quality and Manufacturing Departments pledge to guarantee our products' performance. If a product fails to perform as you expect, you may return it within one year of purchase for replacement or full credit. Each employee in our Transportation Department pledges to ship your products on time, and in "Picture Perfect" condition.

DOME CABLE MARKERS



- Dome cable marker available in 6', 7', 8'
- White custom colors available upon request
- Custom printing & dome colors available upon request
- 360 degree visibility
- UV resistant
- Pre-drilled hole
- Anchor rod included
- Post & dome
- Manufactured from HDPE







BECAUSE THE HARDEST DAY IN A CABLE'S LIFE IS THE DAY IT'S INSTALLED.

- Lowest Cost underground cable installation method
- Installs quickly off a reel, much like cable
- Gopher Resistant
- Can be plowed or directionally bored
- Very long cable & conduit life

- Chemical & water resistant
- Can be installed at very low temperatures
- Low coefficient of friction
- Crush & crack resistant
- Very high stress crack resistance

CABLEGUARD

is an assembly of electrical or communication cables within a continuous flexible high density polyethylene duct. The cables are inserted into the duct during the manufacturing process permitting lengths up to 10,000' per reel. Almost any size or type of cable can be furnished in ducts ranging from 1/2" to 3".

CABLEGUARD

provides an effective, low-cost method of protecting cables installed underground. The cable is protected from damage during installation, backfill, the effects of soil chemicals, and rodents. There are no joints or couplings to leak or fail, and when future system improvements are required, the cables can be removed and replaced without re digging an expensive trench.

CABLEGUARD

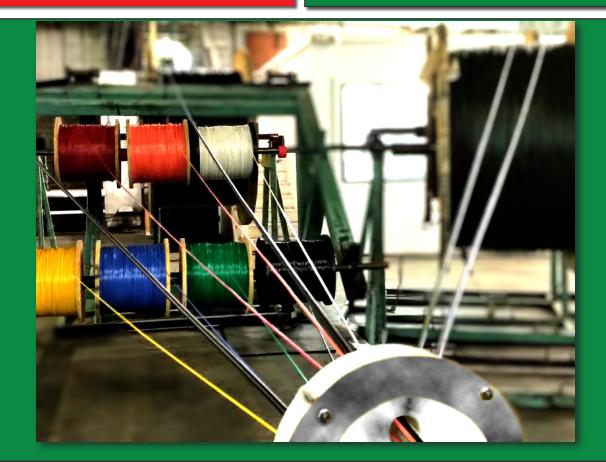
is used extensively for:

- Service of oil field equipment
- Feeders for irrigation services and center pivot machines
- Underground utility distribution services, both low and medium voltage
- Highway lighting
- Telcom & CATV fiber and coax systems to the home
- Wind-power systems and networks
- Commercial and industrial services and lighting

CABLEGUARD

Polyethylene Copolymer

TC-25 Polyethylene Resin is a prime and natural high density polyethylene copolymer used in the manufacturing of CableGuard, and meets or exceeds material requirements outlined in NEC Code - Article 353, ASTM F2160, ASTM D3485, and NEMA TC-7. This compound balances ESCR, stiffness, and molecular weight to provide required toughness and crush strength. Only virgin prime resin is used in all CableGuard ducts









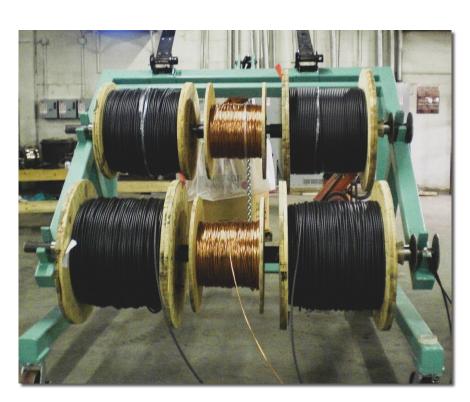


Family of Products

COOX CABLEGUARD

Electrical CABLEGUARD

Fiber Optic CABLEGUARD













Petroflex North America, Ltd 1305 North Interstate 35 P.O. Box 1356 Gainesville, TX 76240

Toll Free (800) 433-5711 Local (940) 668-7283 petroflexna.com

